



®

BUILD A BETTER HOME

STEPS TO CONSTRUCTING A MOISTURE-RESISTANT FOUNDATION

Details are critical when constructing a sound building foundation that will withstand water intrusion and control dampness. Foundation repairs are often difficult and expensive, so it's important to build the foundation correctly the first time. The Build A Better Home (BBH) program from APA is designed to provide builders and homeowners with the construction guidelines they need to protect their homes against damaging moisture infiltration. Key elements in the building envelope are the roof, walls, and foundations. This publication discusses common sources of moisture and addresses design details for foundations. Additional design factors that are not covered in this publication include ventilation, energy considerations, and design recommendations for buildings within flood zones. Check with your local building department for these and other requirements specific to your location.



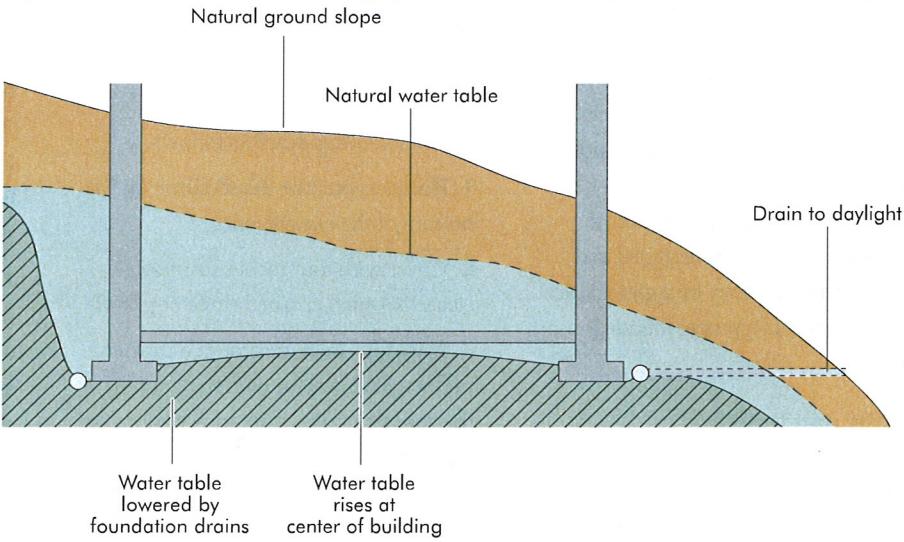
SOURCES OF MOISTURE IN NEW CONSTRUCTION

There are several common causes of water intrusion into floors, crawl spaces and basements.

1. Rainwater, either flowing from the ground or draining from the roof, can flow into the side of the foundation and then into the crawl space or basement.
2. Rainwater can enter the ground and flow through the soil into the area under the house.
3. Natural springs sometimes emerge under homes. They may appear only seasonally.
4. Groundwater levels can rise and fall seasonally. Sometimes the groundwater table can actually rise all the way to the surface. See Figure 1.

FIGURE 1

WATER TABLE SLOPE



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5. Groundwater below the level of the floor or foundation can wick upward through the soil by capillary action and cause dampness in basements, crawl spaces and slab floors. In very fine soils or clays, this capillary rise can be as much as eight feet above the groundwater table.

6. During construction, landscaping, remodeling or just over time, existing footing drain (perimeter drain) systems can become clogged with dirt or tree roots, crushed, broken, or severed. Subsequent water backup may cause dampness or even flooding in the foundation.

7. New concrete will usually be damp to the touch for several weeks or even months. This is because new concrete contains excess water and the dampness occurs as the water evaporates. This type of dampness is not a long-term problem.

GENERAL CONSIDERATIONS AND PREVENTIVE MEASURES

The following construction practices will minimize water problems in many foundation installations. While common in commercial construction, many of these suggested practices are often omitted in residential construction. In addition to following these preventive steps, it's a good idea to consult an engineer to insure the foundation is designed and built correctly. A survey by a geotechnical engineer is part of a proper foundation design.

Identify and Design for Expansive Soils

Expansive soils are clays that absorb moisture within each fine particle. In the process, they may expand with enough force to crack or collapse all but the strongest walls and floors.

Cracks in a basement wall provide a more direct path for water intrusion in addition to increasing the potential for structural damage.

Expansive soils should be removed from around the foundation and replaced by a backfill material consisting of soils or gravels that do not expand when wet. When building on expansive soils, it is doubly important that rain or groundwater does not get under the footing or floor slab.

Install a Footing Drain

A footing drain (Figures 2, 3, 5, and 6) is one of the most essential features for the prevention of moisture problems and is common to all types of foundations. It should be installed around the perimeter of the foundation and discharged to a suitable location downhill from the home, into a drywell or into a storm sewer system.

Where soil, adjacent structures or ground elevations prevent gravity drainage, a sump must be installed and the water pumped to a dry well, or discharged downhill from the house. If the water is pumped to a storm sewer, a licensed plumber may be required to install the connection to the sewer.

Install a footing drain as follows:

1. Place a geotextile (filter) fabric on the bottom of the excavation.
2. Cover with four inches of one-size, clean, 3/4-inch crushed stone or gravel.
3. Place four-inch minimum diameter perforated drainpipe over the gravel if the soil is clay. Use a six-inch perforated pipe if the soil is sandy and there is a lot of water to redirect. Orient the perforations down. The drainpipe may be laid level along the footing.
4. At the point where the footing drain leaves the perimeter of the house, connect the perforated footing drain to an

unperforated drainpipe of the same diameter and run to a downhill area, away from the house, to a drywell, storm sewer or to a suitable location for an above-ground discharge.

5. Cover the perforated drainpipe with about six inches of clean gravel and cover the gravel with the geotextile fabric.

PREVENTIVE MEASURES FOR SPECIFIC FOUNDATION TYPES

Most homes are built on one of three types of foundations: slab-on-grade, crawl space, or full basement. Pressure-preserved-treated wood, concrete, masonry block, post-and-pier and pilings may be used. Only concrete and masonry block foundations are addressed in this publication, although the principles of good practice are common to others.

Slab-on-Grade Foundation

Slab-on-grade foundations are typically built by pouring the floor and footing as one unit. In most cases, the floor is at, or only slightly above, ground level. Walls of any height can be formed on top of the slab-on-grade foundation system.

If fine soils or clays are present, and the water table may rise to within ten feet of the surface, the ground should be specially prepared to receive a slab floor (Figure 2).

1. Install a drainage and capillary break of a minimum of three inches of 3/4-inch minus (compactable) aggregate over the ground. This gravel should be compacted.
2. Place a layer of 10-20 mil polyethylene (or reinforced polyethylene for greater puncture resistance) over the gravel.
3. Cast the slab over the polyethylene.

Note that excess water in concrete evaporates and leaves microscopic holes through which water can move. To minimize concrete porosity use a low water-cement ratio concrete mix with a high cement content and a superplasticizer additive.

Slope the ground surface away from the house and foundation. Make sure that all water from downspouts is discharged away from the house into a drywell, storm sewer or suitable ground-surface location downhill from the house.

Crawl Space Foundations

This type of foundation is typically used to permit the construction of a wood-framed floor system above the ground. The crawl space under the floor provides access to wiring, plumbing and heating ducts. The foundation is composed of a separate perimeter footing plus concrete or masonry walls that may be only a few inches high to several feet high. The unfinished dirt floor of this type of foundation system may be at or below the adjacent ground level (Figure 3).

The footing drain and gutter/downspout discharge systems should be installed the same way as for the slab floor described above. Through-wall connections for water, sewer and electrical should be minimized and thoroughly sealed (Figure 4). Again, make sure that the ground slopes away from the footings.

Building codes often require ventilation or other methods to dissipate moisture in the crawl space. Check with your local building department to determine approved methods to control crawl space moisture. Where used, typical requirements for crawl space ventilation call for at least four ventilation openings with at least one on each wall around the perimeter. Ventilation openings

FIGURE 2
SLAB-ON-GRADE FOUNDATION

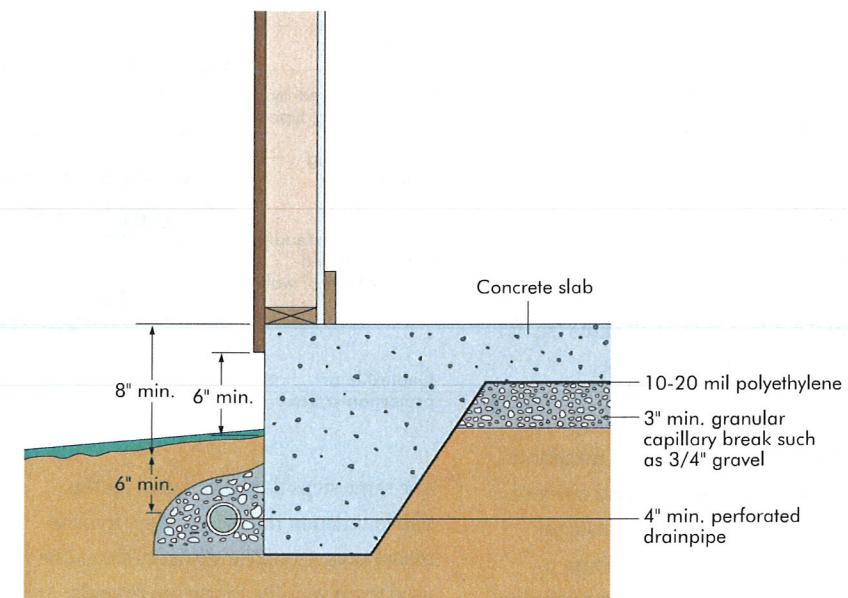
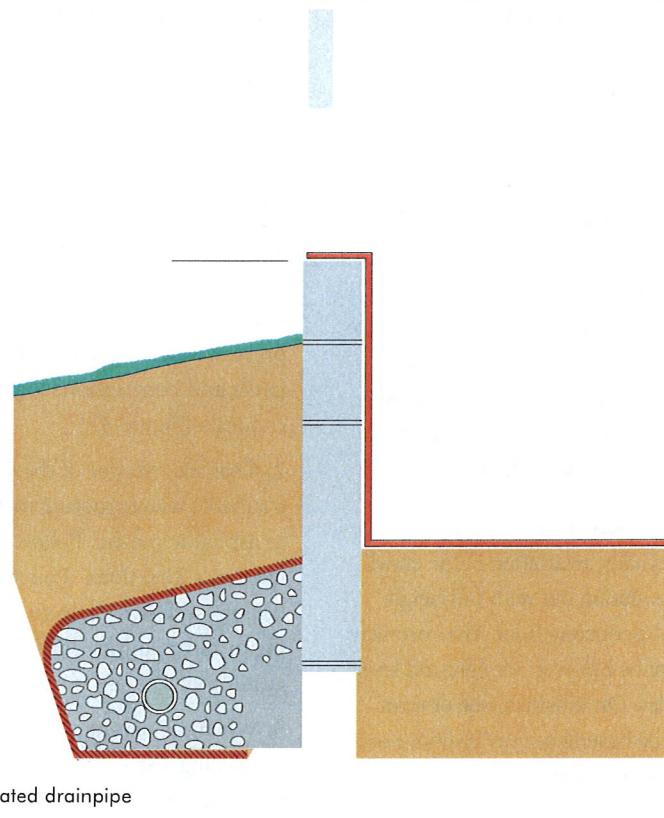


FIGURE 3
CONCRETE MASONRY CRAWL SPACE FOUNDATION



should be as high on the foundation walls as possible and the total area should be evenly distributed among the walls.

The formula below is commonly used to calculate the required total size of the openings:

$$a = \left(\frac{A}{150} \right)$$

where:

a = Total net free area of all vents (sq. ft.)

A = area of crawl space (sq. ft.)

Whether the crawl space is ventilated or not, there should be a six-mil minimum-thickness polyethylene ground cover or other Class 1 vapor retarder material, over bare ground under the house to prevent ground moisture from migrating into the crawl space. Follow manufacturer's recommendations to seal all edges with tape or adhesive. When a Class 1 vapor retarder material is installed as recommended, most codes provide that the ventilation area may be reduced to 10 percent of the area calculated by the above equation.

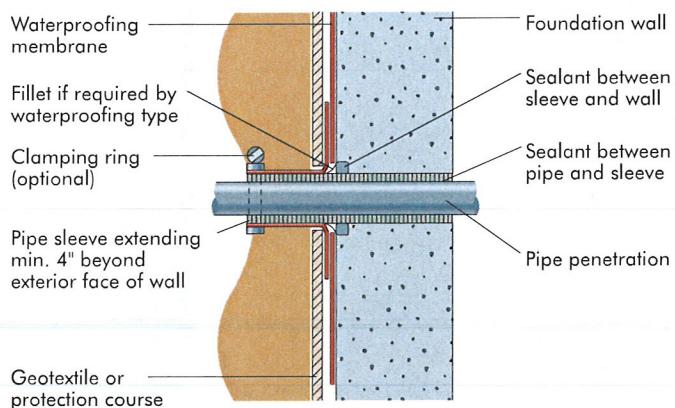
Elevated Foundations

In flood zones, foundations must be elevated above design flood elevation, as stipulated in the building code. In such cases, crawl space foundations are commonly used, or slab foundations are elevated through the construction of an above-grade stem wall which is filled with compacted fill dirt.

Full Basement Foundation

This is actually a variation of the crawl space foundation but with full-height walls and a concrete floor. The basement walls may be below grade (ground level) on all sides. On hillsides, one or more sides of the basement may be above or partially above grade.

FIGURE 4
THROUGH-WALL SEALING



The same steps that were taken for the slab foundation floors also apply to basement floors. Concrete vibrators should be used to prevent the formation of voids and cold joints in poured concrete walls. A liberal use of steel reinforcing bars in the basement walls will help minimize cracking and increase structural strength. Use low water/cement ratio concrete with a high cement content. Superplasticizers will facilitate the workability of this concrete mix.

The following steps will help assure a water-free interior:

1. Minimize through-wall penetrations for water, sewer and electrical connections and seal all such penetrations to prevent water leakage. Seal around all joints and penetrations for pipes and conduits (Figure 4).
2. Coat the exterior of the walls with a suitable waterproofing material such as asphaltic mastic. Follow manufacturer's directions. This will be the backup system to help seal any existing or future minor cracks that may admit water.
3. When the natural water level is above the footing, the sealer should be covered with a waterproof membrane capable of withstanding the water pressure without
4. Attach a drainage mat to the wall, over the waterproof membrane or sealer, to provide a free pathway for water to flow to the footing drain. Gravel can also be used to create a drainage pathway to the footing drain but care should be taken to not tear the waterproof membrane when placing the gravel (Figure 6).
5. Place a geotextile (filter) fabric on the bottom of the excavation and cover with four inches of one-size clean 3/4-inch crushed stone or gravel.
6. Place four-inch-minimum-diameter perforated drainpipe over the gravel if the soil is clay. Use a six-inch perforated pipe if the soil is sandy and there is a lot of water to redirect. Orient the perforations down. The drainpipe may be laid level along the footing.
7. At the point where the footing drain leaves the perimeter of the house, connect the perforated footing drain to an unperforated drainpipe of the same

leaking, even if a footing drain has been installed. When such a system is used, the components should all come from the same manufacturer to better assure compatibility of components.

FIGURE 5

FULL-BASEMENT FOUNDATION WALL WITH MAT DRAINAGE

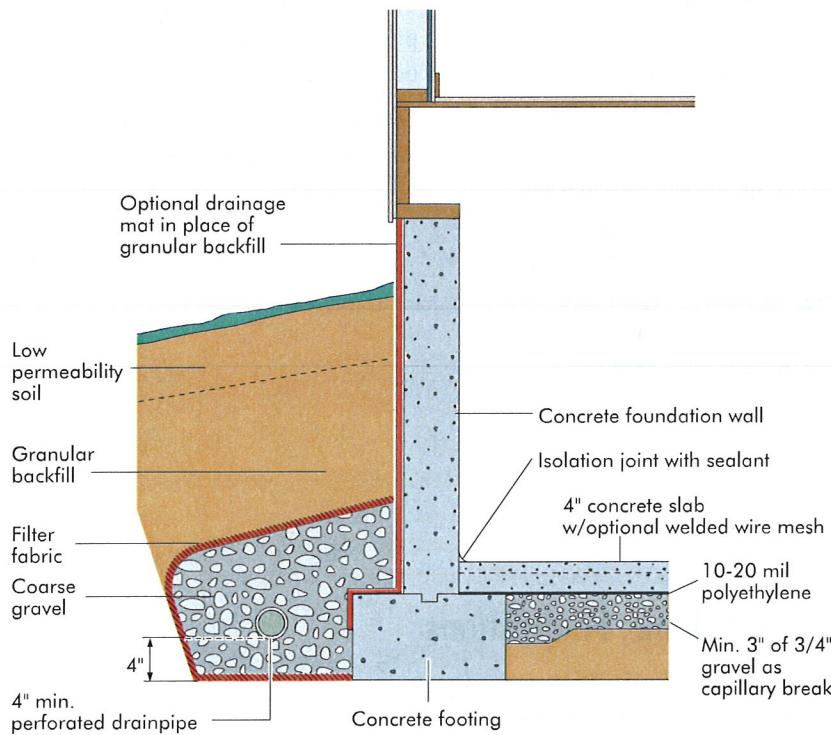
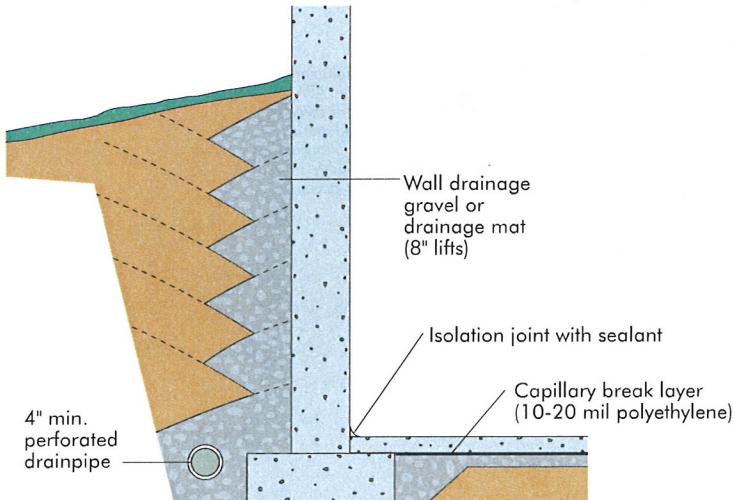


FIGURE 6

FULL-BASEMENT FOUNDATION WALL WITH GRANULAR DRAINAGE



diameter and run to a downhill area, away from the house, to a drywell, storm sewer or suitable location for an above-ground discharge.

8. Cover the perforated drainpipe with about six inches of clean 3/4-inch gravel and cover the gravel with the geotextile (filter) fabric.

9. Backfill the excavation. Compact the soil carefully in layers as backfill is added. Avoid over-compaction because that may damage the wall structurally.

BASIC CONSIDERATIONS IN FOUNDATION DESIGN

Attention to details in foundation construction will prevent damaging moisture build-up and infiltration and make it easier to keep the floor and crawl space areas dry. Here are a few important principles:

1. Water runs downhill, even when underground.

2. Dammed-up water will cause pressure against a wall that can increase the risk of leaks.

3. Ordinary concrete, mortar and masonry block are porous.

4. All concrete walls will crack—at least on a microscopic level. It is therefore advisable to take steps that will prevent water from going through these cracks.

5. Avoid capillary action under slabs by using coarse gravel covered by 10-20 mil polyethylene.

6. *It is always easier and less expensive to prevent water problems than it is to fix them later.*

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